

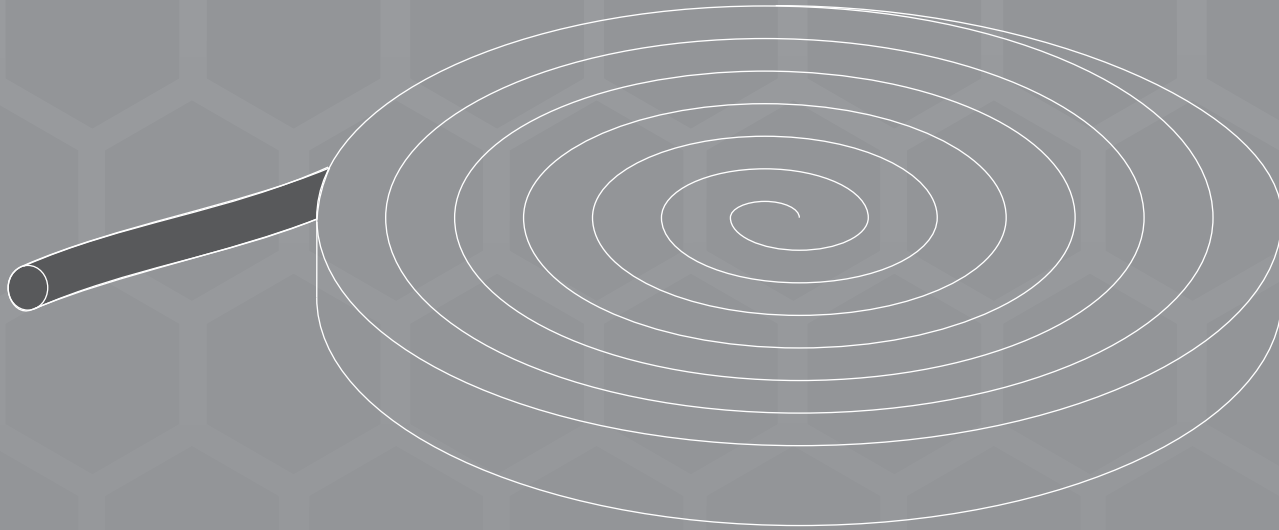


THE RETROFIT SOURCE
The Best Brands in Automotive Lighting

support@theretrofitsource.com
404.220.7940

INSTALLATION GUIDE:

OCI BUTYL SEALANT





WARNING: By reading this document, I agree it is only to be used as an educational guide. The Retrofit Source makes no guarantee on any finished results, nor are they to be held responsible for any damage, misuse, or personal injuries. Use at your own risk. If you are unable to clearly understand and adapt the information below to your own application, professional installation is recommended.

TOOLS RECOMMENDED



SCISSORS



GAS OR ELECTRIC OVEN



PLIERS



FLATHEAD SCREWDRIVER

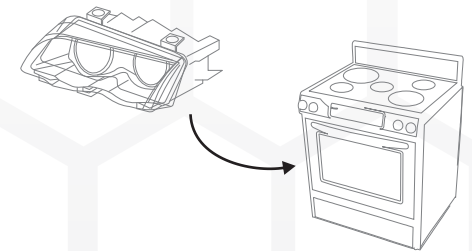


INSULATED GLOVES

STEP-BY-STEP GUIDE

1

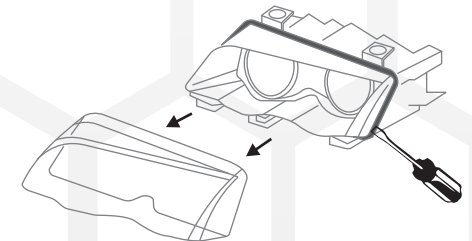
Place headlight in oven for seven (7) minutes at 270 Fahrenheit / 130 Celsius to soften the existing sealant. Note: some housings have different sealant types that require other procedures to open and remove.



2

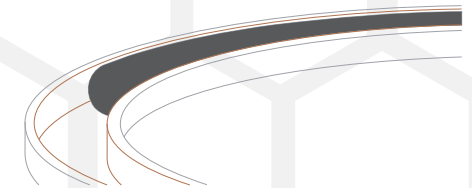
Using a flathead screwdriver, pry gently on the seam holding the two housing halves together to separate them.

Note: Gloves are recommended!



3

Place bead of OCI butyl sealant in channel of headlight housing as shown. Fill the majority of the channel to ensure it sufficiently holds the front lens once re-installed.



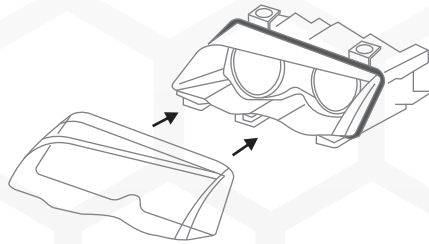
4

Use scissors to cut the OCI Butyl once the entire circumference of the housing has been filled.



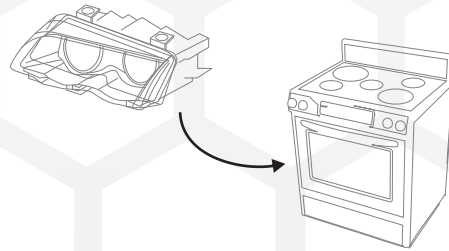
5

Re-fit headlight lens back over channel in headlight housing and press gently.



6

Place entire headlight in oven for seven (7) minutes at 270 Fahrenheit / 130 Celsius to soften the new sealant.



7

Using pliers, squeeze the channel back together snugly to ensure the butyl creates a proper seal. Re-install any OEM clips or screws with the sealant still hot.



8

Allow thirty (30) minutes for headlight to sufficiently cool down prior to re-installation on car.



00:30:00

-END-